FOR SERVICE PERSONNEL ONLY

HITACHI

SPLIT UNIT AIR CONDITIONER INSTALLATION MANUAL

Outdoor Unit HFC R410A **RAM-90QH5**

- Carefully read through the procedures of proper installation before starting installation work.
- The sales agent should inform customers regarding the correct operation of installation.

Tools Needed For Installation Work

(Mark ◉ is exclusive use tool for R410A) • ⊕ ⊖ Screwdriver • Measuring Tape • Knife • Saw • ø 65mm Power Drill • Hexagonal Wrench Key (⌔ 4mm) • Wrench (14, 17, 22, 26mm) ◉ Gas Leakage Detector • Pipe Cutter • Putty • Vinyl Tape • Pliers • Flare Tool ◉ Vacuum Pump Adapter ◉ Manifold Valve ◉ Charge Hose ◉ Vacuum Pump

SAFETY PRECAUTION

- Read the safety precautions carefully before operating the unit.
- The contents of this section are vital to ensure safety. Please pay special attention to the following sign.
  - ⚠ **WARNING ..... Incorrect methods of installation may cause death or serious injury.**
  - ⚠ **CAUTION ..... Improper installation may result in serious consequence.**
  - ⏚ **Make sure to connect earth wire.**
  - ⃠ **This sign in the figures indicates prohibition.**

Be sure that the unit operates in proper condition after installation. Explain to customer the proper way of operating the unit as described in the user's guide.

⚠ WARNING

- Please request your sales agent or qualified technician to install your unit. Water leakage, short circuit or fire may occur if you do the installation work yourself.
- Please observe the instructions stated in the installation manual during the process of installation. Improper installation may cause water leakage, electric shock and fire.
- Make sure that the units are mounted at locations which are able to provide full support to the weight of the units. If not, the units may collapse and impose danger.
- Observe the rules and regulations of the electrical installation and the methods described in the installation manual when dealing with the electrical work. Use power cables approved by the authorities of your country.
- Be sure to use the specified wire for connecting the indoor and outdoor units. Please ensure that the connections are tight after the conductors of the wire are inserted into the terminals. Improper insertion and loose contact may cause over-heating and fire.
- Please use the specified components for installation work. Otherwise, the units may collapse or water leakage, electric shock and fire may occur.
- Be sure to use the specified piping set for R-410A. Otherwise, this may result in broken copper pipes or faults.
- When installing or removing an air conditioner, only specified refrigerant (R410A) shall be allowed, do not allow air or moisture to remain in the refrigeration cycle. Otherwise, pressure in the refrigeration cycle may become abnormally high so that a rupture may be caused.
- Be sure to ventilate fully if a refrigerant gas leak while at work. If the refrigerant gas comes into contact with fire, a poisonous gas may occur.
- After completion of installation work, check to make sure that there is no refrigeration gas leakage. If the refrigerant gas leaks into the room, coming into contact with fire in the fan-driven heater, space heater, etc., a poisonous gas may occur.
- Unauthorized modifications to the air conditioner may be dangerous. If a breakdown occurs please call a qualified air conditioner technician or electrician. Improper repairs may result in water leakage, electric shock and fire, etc.
- Be sure to connect the earth wire from the power supply wire to the outdoor unit and between the outdoor and indoor unit. Improper earthing may cause electric shock. ⏚

⚠ CAUTION

- A circuit breaker must be installed in the house distribution box for the direct connected power supply wire to the outdoor unit. In case of other installations a main switch with a contact gap or more than 3.5mm has to be installed. Without a circuit breaker, the danger of electric shock exists.
- Do not install the unit near a location where there is flammable gas. The outdoor unit may catch fire if flammable gas leaks around it.

- Be sure to tighten the flare nut to the specified torque using a torque wrench. If the flare nut is tightened excessively, it may crack as time elapses, cause refrigerant leakage.
- Please ensure smooth flow of water when installing the drain hose.
- An IEC approved power cord should be used. Power cord type: NYM.

THE CHOICE OF MOUNTING SITE (Please note the following matters and obtain permission from customer before installation).

⚠ WARNING

- The Outdoor unit must be mounted at a location which can support heavy weight. Otherwise, noise and vibration will increase.

⚠ CAUTION

- Do not expose the unit under direct sunshine or rain. Besides, ventilation must be good and clear of obstruction.
- The air blown out of the unit should not point directly to animals or plants.
- The clearances of the unit from top, left, right and front are specified in figure below. At least 3 of the above sides must be open air.
- Be sure that the hot air blown out of the unit and noise do not disturb the neighbourhood.
- Do not install at a location where there is flammable gas, steam, oil and smoke.
- The location must be convenient for water drainage.
- Place the Outdoor unit and its connecting cord at least 1m away from the antenna or signal line of television, radio or telephone. This is to avoid noise interference.

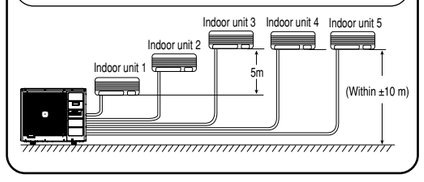
Names of Outdoor Components

Figure showing the Installation of Outdoor Unit.

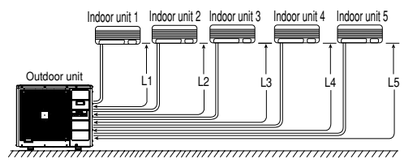
No.	Item	Qty
⑩	Bush	3
⑪	Drain Pipe	1

Height difference

Height difference between indoor units should be not more than 5m.



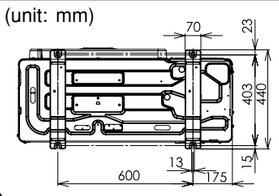
Piping length

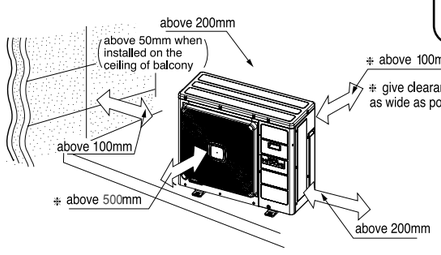


(L1 + L2 + L3 + L4 + L5) = Maximum 75m
Minimum piping length for each indoor unit is 5m.
Maximum piping length for one indoor unit is 15m.
※ In case the pipe length is more than 30m, add refrigerant R410A at 15 gram per every meter exceeds.

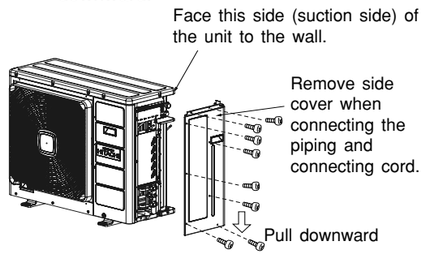
Dimension of Mounting Stand of the Outdoor unit

(unit: mm)





- When removing side plate, pull the handle after releasing the hook by pulling it downward.


Face this side (suction side) of the unit to the wall.
Remove side cover when connecting the piping and connecting cord.
Pull downward

[Outdoor unit installation]

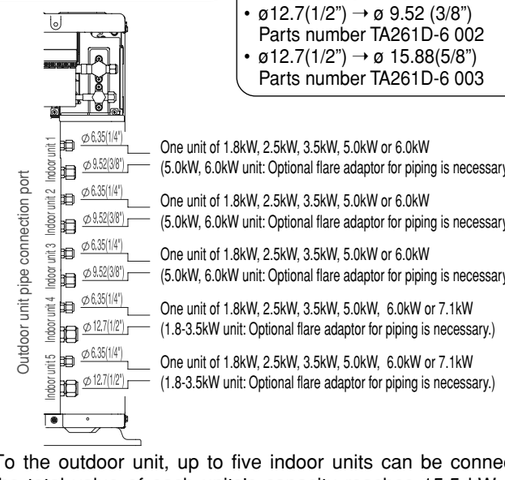
- Mount the Outdoor unit on stable ground to prevent vibration and increase of noise level.
- Decide the location for piping after sorting out the different types of pipe available.

⚠ CAUTION

- Make sure to connect to two or more indoor units.

Flare adaptor for piping

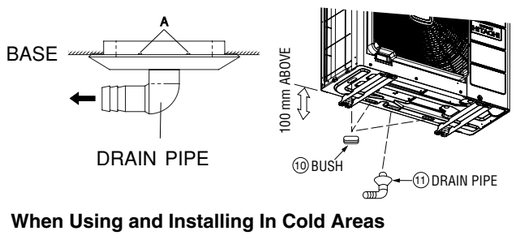
The flare adaptor for piping is required depending on combination of indoor units.
- ø9.52 (3/8") → ø 12.7 (1/2") Parts number TA261D-4 001
- ø12.7(1/2") → ø 9.52 (3/8") Parts number TA261D-6 002
- ø12.7(1/2") → ø 15.88(5/8") Parts number TA261D-6 003


Outdoor unit pipe connection port
Indoor unit 1
Indoor unit 2
Indoor unit 3
Indoor unit 4
Indoor unit 5
ø 6.35(1/4")
ø 9.52(3/8")
ø 12.7(1/2")
One unit of 1.8kW, 2.5kW, 3.5kW, 5.0kW or 6.0kW (5.0kW, 6.0kW unit: Optional flare adaptor for piping is necessary.)
One unit of 1.8kW, 2.5kW, 3.5kW, 5.0kW, 6.0kW or 7.1kW (1.8-3.5kW unit: Optional flare adaptor for piping is necessary.)

- To the outdoor unit, up to five indoor units can be connected until the total value of each units's capacity reaches 15.5 kW.
- The pipe connection ports of the outdoor unit and connectable indoor units are shown above.

CONDENSED WATER DISPOSAL OF OUTDOOR UNIT

- There are holes on the base of Outdoor unit for condensed water to exhaust.
- In order to flow condensed water to the drain, the unit is installed on a stand or a block so that the unit is 100mm above the ground as shown figure. Join the drain pipe to one hole.
- At first insert one portion of the hook to the base (Portion A), then pull the drain pipe in the direction shown by the arrow while inserting the hook into the base. After installation, check whether the drain pipe cling to the base firmly.



When Using and Installing In Cold Areas

When the air conditioner is used in low temperature and in snowy conditions, water from the heat exchanger may freeze on the base surface to cause poor drainage. When using the air conditioner in such areas, do not install the bushings. Keep a minimum of 250mm between the drain hole and the ground. When using the drain pipe, consult your sales agent.

※ For more details, refer to the installation Manual for Cold Areas.

If you wish to prepare the copper tubes and insulation material in the field, we recommend the following.

No.	Material			Specification
1	Cooper tube	4.0kW or less	Small dia.	Deoxidized annealed copper pipe with 6.35mm O.D., 0.8mm wall thickness.
			Large dia.	Deoxidized annealed copper pipe with 9.52mm O.D., 1.0mm wall thickness.
		5.0kW or 6.0kW	Small dia.	Deoxidized annealed copper pipe with 6.35mm O.D., 0.8mm wall thickness.
			Large dia.	Deoxidized annealed copper pipe with 12.7mm O.D., 1.0mm wall thickness.
		7.0kW or more	Small dia.	Deoxidized annealed copper pipe with 6.35mm O.D., 0.8mm wall thickness.
			Large dia.	Deoxidized annealed copper pipe with 15.88mm O.D., 1.0mm wall thickness.
2	Flare nut	4.0kW or less	Small dia.	Flare nuts with 6.35mm O.D..
			Large dia.	Flare nuts with 9.52mm O.D..
		5.0kW or 6.0kW	Small dia.	Flare nuts with 6.35mm O.D..
			Large dia.	Flare nuts with 12.7mm O.D..
		7.0kW or more	Small dia.	Flare nuts with 6.35mm O.D..
			Large dia.	Flare nuts with 15.88mm O.D..
3	Insulation for refrigerating pipe			Foamed polyethylene insulation pipe which does not corrode the copper tube. Large dia. pipe side: 15mm I.D.., 8mm wall thickness. Small dia. pipe side: 8mm I.D., 7mm wall thickness.
4	Connecting cord			Refer to item 3.3.
5	Vinyl tape			
6	Sealer (Putty)			
7	Refrigerator oil			
8	Bushing for refrigerating pipes			

1. Proper place for installation

1.1 Outdoor unit

(1) Keep the space around the unit for maintenance and avoiding the effects of hindrance for normal ventilation of the unit.
(2) The northern or eastern side of the building is better to install. At the installation on the southern or western side unavoidably, some blind should be set up for the unit. (In this case, the blind must not obstruct the ventilation of the unit.)
(3) You'd better not put the unit at a place where is full of dirt and at a place where is wet in the rain.
(4) Place as near as possible to the indoor unit.
(5) Install the unit in a stable place to minimize vibration or noise.
(6) After arranging the cords and pipes, secure them in place.

⚠ WARNING

- This appliance must be earthed.
- Power is supplied through outdoor unit, do not connect power source to indoor unit.

2. In the electrical installation a separator with a contact gap of more than 3mm has to be installed. During cleaning or service the set has to be switched off with this separator.

3. Installation procedure and notice

Especially, the selection of installation place need great care for the split type air conditioner, because it is very difficult to move from place to place after the first installation.

3.1 Wiring

(1) Those terminal blocks for connecting the indoor and outdoor cables should be installed starting from the right hand side, in a sequence of 1, 2, 3, 4, 5; in accordance with the units' numbering system, as illustrated in the diagram. The left hand-most terminal block is for the power supply connection use.
(2) The A B terminals in the terminal blocks linked to unit no. 4 and unit no. 5 are for AC 220V ~ 240V power supply connection use. As for those indoor units with inbuilt high voltage motors that are electricaly operated; the signal line (CD Line) should never be connected. Any inadvertent connection of the signal lines will damage the indoor unit's circuit board. The four ABCD terminals are designed for those indoor units with inbuilt high voltage motors. The installation instruction manuals that are packed together with the indoor units should be consulted for detailed instructions. A tape that is affixed to the AB terminals to mistake proof wrong connections should be removed before performing the connection. Only 2 terminals (CD) are being provided for normal indoor units. As for those indoor units that have no inbuilt high voltage motors installed, when connecting no. 4 or no. 5, use only the CD terminals and do not use AB terminals.
(3) Connect the electrical wiring between the Indoor and Outdoor unit, as shown in Fig. 3-1. Never connect the wiring by mistake.
In case of wrong connection, the unit does not operate properly and it may cause malfunction.
(4) The connecting cord must be fixed by the band which is located near the terminal board.

3.2 Connection of the connecting cords and power cord

(1) Cut off the connecting cord, the power cord and strip the insulation of the wire, as shown in Fig. 3-2.
(2) Connect the connecting cord and power cord to the terminal board. (Fig. 3-3-2)
(3) Fix the connecting cords and power cord with steel band certainly. (Fig. 3-3-2)

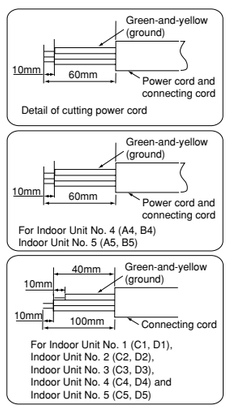

Green-and-yellow (ground)
10mm
60mm
Power cord and connecting cord
Detail of cutting power cord
For Indoor Unit No. 4 (A4, B4)
Indoor Unit No. 5 (A5, B5)
40mm
100mm
Connecting cord
For Indoor Unit No. 1 (C1, D1),
Indoor Unit No. 2 (C2, D2),
Indoor Unit No. 3 (C3, D3),
Indoor Unit No. 4 (C4, D4) and
Indoor Unit No. 5 (C5, D5)

Fig. 3-2

Procedures of Wiring

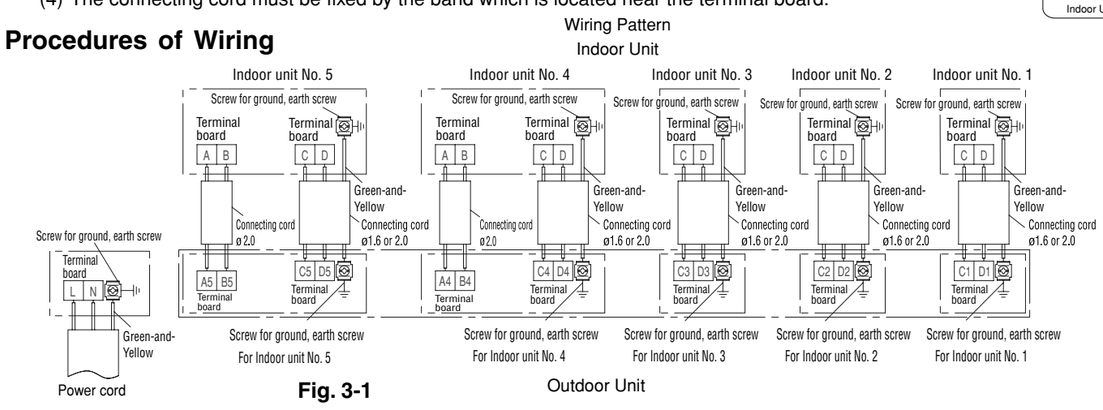


Fig. 3-1

⚠ WARNING

- The naked part of the wire core should be 10 mm and fix it to the terminal tightly. Then try to pull the individual wire to check if the contact is tight. Improper insertion may burn the terminal.
- Be sure to use only power cables approved from the authorities in your country. For example in Germany: Cable type: NYM 3x2.5mm². (fuse = 30A time delay)
- Please refer to the installation manual for wire connection to the terminals of the units. The cabling must meet the standards of electrical installation.
- There is a AC voltage of 220-240V between the L and N terminals. Therefore, before servicing, be sure to remove the plug from the AC outlet or switch off the main switch.

Wiring of The Outdoor Unit

- Please remove the side cover for wire connection.

⚠ WARNING

- If you cannot attach the side cover due to the connecting cord, press the connecting cord in direction to the front panel to fix it.
- Be sure that the hooks of the side cover is fixed in certainly. Otherwise water leakage may occur and this causes short circuit or faults.
- The connecting cord should not touch to service valve and pipes. (It becomes high temperature in heating operation.)

3.3 Checking for the electric source and the voltage range

- Before installation, the power source must be checked and necessary wiring work must be completed. To make the wiring capacity proper, use the wire gauges list below for the lead-in from a pole transformer and for the wiring from a switch board of fuse box to the main switch and outdoor unit in consideration of the locked rotor current.
- Do not connect indoor signal line (C, D line) to high voltage (220-240V) line (A, B line) terminals.
  ※ To avoid misconnection, please refer attached terminal label as shown in Fig. 3-3-1.
- To avoid connecting cord scratch or clamp by side cover, it must be fix by band as shown in Fig. 3-3-2.

IMPORTANT

Cable length	Wire cross-section
up to 6m	1.5mm²
up to 15m	2.5mm²
up to 25m	4.0mm²

⚠ WARNING

- Connect the Connecting Cord to C1 and D1 "Indoor 1" for indoor unit 1, C2 and D2 "Indoor 2" for indoor unit 2, C3 and D3 "Indoor 3" for indoor unit 3, C4 and D4 "Indoor 4" for indoor unit 4 and C5 and D5 "Indoor 5" for indoor unit 5.

Bind connecting cords to make them fit between the convex sections.

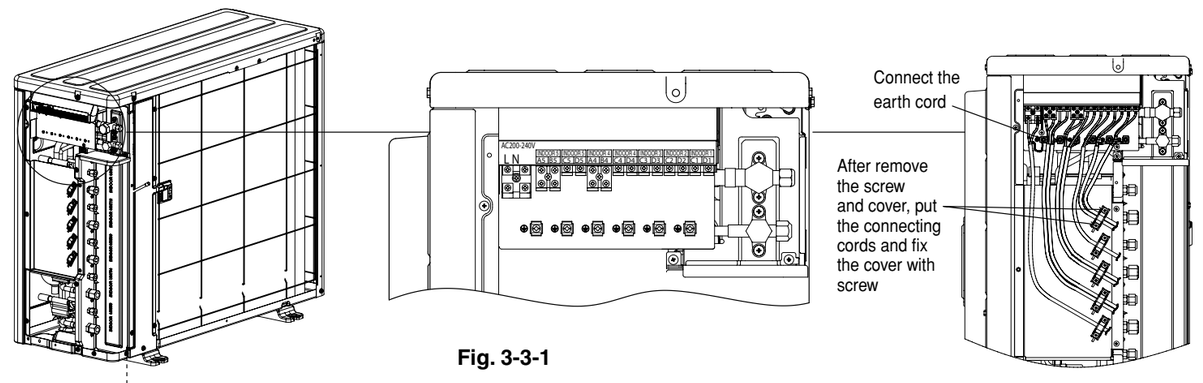

AC200-240V
L N
Connect the earth cord
After remove the screw and cover, put the connecting cords and fix the cover with screw
Grounding rod (optional)
(Earth wire and grounding rod are not supplied.
Please use optional items below.)

Fig. 3-3-1

Type of grounding rod	Length
SP-EB-2	900mm

⚠ CAUTION

Arrange power cord so they do not touch service valve.

Fig. 3-3-2

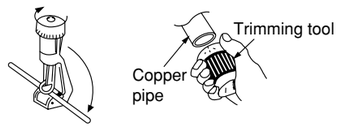
- Investigate the power supply capacity and other electrical conditions at the installation location.
  Depending on the model of room air conditioner to be installed, request the customer to make arrangements for the necessary electrical work etc.
  The electrical work includes the wiring work up the outlet. In localities where electrical conditions are poor, use of a voltage regulation is recommended.

IMPORTANT

Fuse Capacity
30A time delay fuse

4. Preparation of Pipe

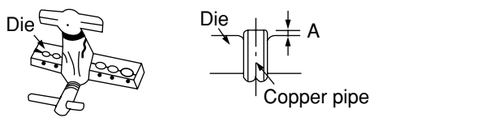
- Use a pipe cutter to cut the copper pipe.



⚠ CAUTION

- Jagged edge will cause leakage.
- Point the side to be trimmed downwards during trimming to prevent copper chips from entering the pipe.

- Before flaring, please put on the flare nut.



- Please use exclusive tool

Outer Diameter (Ø)	A (mm)	
	Imperial flaring tool	Rigid flaring tool
6.35 (1/4")	0 ~ 0.5mm	1.0mm
9.52 (3/8")	0 ~ 0.5mm	1.0mm
12.7 (1/2")	0 ~ 0.5mm	1.0mm
15.88 (5/8")	0 ~ 0.5mm	1.0mm

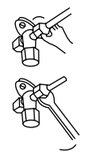
5. Pipe Connection

5.1 Pipe connection
Connecting the pipe to outdoor unit

(1) Remove the flare nut and seal cap from the service valve.
(2) Apply refrigerator oil to the service valve and the flared portion of the pipe.
(3) Using a wrench, security tighten.

Tighten all the way by hand.

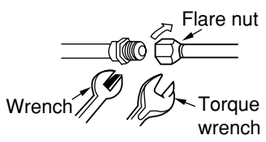
Do not tighten all at once, but tighten it while fitting the flared surface to the pipe.



⚠ CAUTION

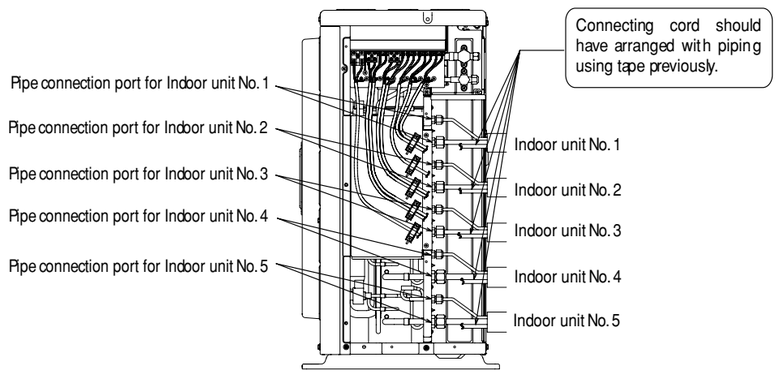
- In case of removing flare nut of a indoor unit, first remove a nut of small diameter side, or seal cap of large diameter side will fly out. Free from water into the piping when working.
- During connection, keep away from water.
- Be sure to tighten the flare nut to the specified torque using a torque wrench. If the flare nut is tightened excessively, it may crack as time elapses, causing refrigerant leakage.

- Please be careful when bending the copper pipe.
- Screw in manually while adjusting the center. After that, use of torque wrench to tighten the connection.



		Outer diameter of pipe (Ø)	Torque N·m (kgf · cm)
Small diameter side		6.35 (1/4")	13.7-18.6 (140-190)
Large diameter side		9.52 (3/8")	34.3-44.1 (350-450)
		12.7 (1/2")	44.1-53.9 (450-550)
		15.88 (5/8")	49.0-58.8 (500-600)
Valve head cap	Small diameter side	6.35 (1/4")	19.6-24.5 (200-250)
	Large diameter side	9.52 (3/8")	19.6-24.5 (200-250)
		12.7 (1/2")	29.4-34.3 (300-350)
		15.88 (5/8")	29.4-34.3 (300-350)
Valve core cap			12.3-15.7 (125-160)

- Install the unit in a stable place to minimize vibration or noise.
- After arranging the cords and pipes, secure them in place.



6. Removal Of Air From The Pipe And Gas Leakage Inspection

This system integrates 5 sub-systems of piping with 1 pair of service valves installed. That pair will be used for air purging and pumping down operations. Furthermore, due to valves are not installed to cover up the connecting mouths, there is a need for all unutilized connecting mouths to be tightly covered up by seal caps and flared nuts.

CAUTION: Should all unutilized connecting mouths are not tightly covered up by seal caps and flared nuts, there will be potential gas leaks occurring.

6.1 Air purging by using vacuum pump

Remove the valve cap from the service valves located at both the large and small pipe rims

↓

After removing the valve cap of the valve core of the service valves located at the large pipe rim, connect the charging hose A.

↓

After connecting the vacuum suction pump adaptor, connect the charging hose B to the adaptor.

↓

During relocation or at any one time when the air conditioner unit is removed and re-installed, there is a possibility of getting a closed electric-powered valve. Should the electric-powered valve be closed, even with air purging being conducted, certain amount of air is still trapped within that area, hence, there is a need to open up the electric-powered valve to do an air purging. Under such circumstances, before using the vacuum-suction pump, the main power supply (LN terminal) should be connected to enable a complete opening up of the valve. After connecting the power supply for approximately 90 seconds, the valve will be fully opened up, after which disconnect the power supply and start using the vacuum suction pump.
(Refer to "Power Supply Terminal Connections" in regards to the LN terminal)
CAUTION: Ingress of air during the operating cycle may cause increase in pressure and other breakdowns.

↓

Switch off the outdoor unit's power supply

↓

Shutting off via the manifold valve handle Hi, the handle Lo will open up and operate the vacuum pump that will run a vacuum suction for approximately 60 minutes.

↓

Upon a full shut off via the manifold valve handle Lo, the vacuum pump will stop operating.

↓

Check to ensure that there is no gas leakage.

↓

After removing the charging hose A, rotate the service valve spindles (2 units on both sides) in an anti-clockwise direction to fully open up.

↓

Reinstall the cap nuts to their original positions and tighten them to their specified torque values.

↓

Disconnect the charge hose from the service valve.

↓

Tighten the valve cap of valve core.
[Torque 12.3 - 15.7 N·m (125 - 160 kgf·cm)]

↓

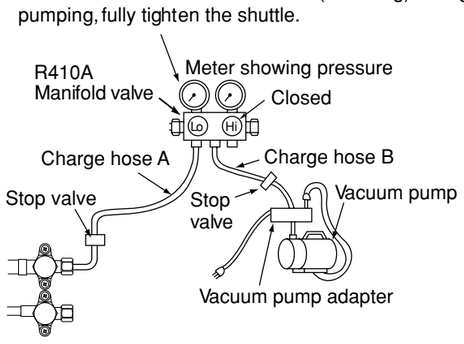
Attach the valve cap to the spindles of each large and small dia. pipe side service valves.

↓

Tighten the valve cap of the spindle.
[Torque 19.6 - 24.5 N·m (200 - 250 kgf·cm)]

Air purging by vacuum pump

When the meter reaches -101KPa (-76cmHg) during pumping, fully tighten the shuttle.



Be sure the stop valve is always fully opened.

Fig. 6-1

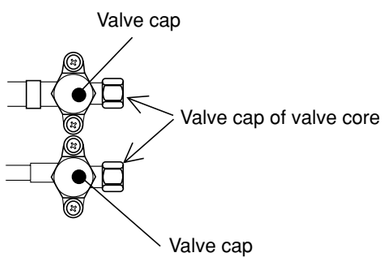


Fig. 6-2

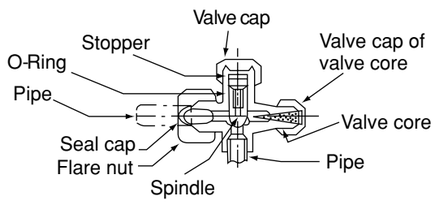


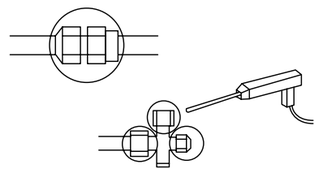
Fig. 6-3

The refrigerant channel is opened so that the refrigerant will flow from the outdoor unit into the indoor unit.

Gas leakage inspection

Please use gas leakage detector to check if leakage occurs at connection of flare nut as shown on the right.

If gas leakage occurs, further tighten the connection to stop leakage. (Use the detector provided for R410A)



7. Operation test

- Please ensure that the air conditioner is in normal operating condition during the operation test.
- Explain to your customer the proper operation procedures as described in the user's manual.
- If the indoor unit does not operate, check to see that the connections are correct.

⚠ CAUTION

- Trial run should be conducted on one unit at a time to check for incorrect wiring of connecting cord.

8. Recovery of refrigerant during relocation or uninstalling of unit

(1) Switching on the outdoor unit's service switch will run the forced cooling operation.
(2) After operating for around 5 minutes, rotate the service valve spindle located at the side of the small pipe rim, in a clockwise direction to achieve a full shut off.
(3) After operating for around 2~3 minutes, rotate the service valve spindle located at the side of the large pipe rim, in a clockwise direction to attain a full shut off.
(4) Immediately stop the forced cooling operation and switch off the power supply.
(5) Use a spanner or similar tools to tighten fully all valve cap and valve core cap to their specified torque values.
(6) Install and tighten the seal caps and flared nuts on all connecting mouths of each and every piping installed.

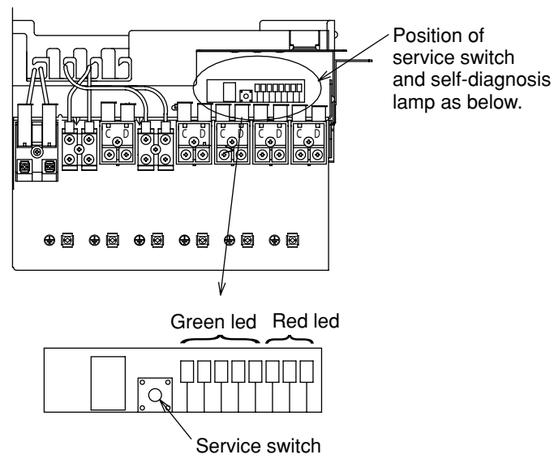


Fig. 6-4

9. Forced Cooling Operation

Pressing the outdoor unit's service switch for 1 second will start the forced cooling operation.

Please run this operation whenever there is a need to perform trouble-shooting or recovery of outdoor unit's refrigerant.

⚠ CAUTION: In the event that the service valve spindle had been closed, do not operate it for more than 5 minutes.

5 ROOM MULTI-SPLIT INVERTER TYPE ROOM AIR CONDITIONER POSSIBLE COMBINATION TO OPERATE (SAME TIME OPERATION)

(Reference value)

	POSSIBLE COMBINATIONS TO OPERATE	COOLING					HEATING				
		CAPACITY RATING (kW) (RANGE)	OUTDOOR UNIT TOTAL	OUTDOOR UNIT POWER CONSUMPTION (W)	OUTDOOR UNIT AMPERE (A) at 220 - 240V	COP	CAPACITY RATING (kW) (RANGE)	OUTDOOR UNIT TOTAL	OUTDOOR UNIT POWER CONSUMPTION (W)	OUTDOOR UNIT AMPERE (A) at 220 - 240V	COP
ONE UNIT	1.8	1.80	1.80	500	2.3 - 2.1	3.60	2.50	2.50	780	3.6 - 3.3	3.21
	2.5	2.50	2.50	700	3.2 - 2.9	3.57	3.40	3.40	1140	5.2 - 4.8	2.98
	3.5	3.50	3.50	1040	4.8 - 4.4	3.37	4.30	4.30	1420	6.5 - 6.0	3.03
	5.0	5.00	5.00	1540	7.1 - 6.5	3.25	6.50	6.50	2300	10.6 - 9.7	2.83
	6.0	6.00	6.00	1880	8.6 - 7.9	3.19	7.30	7.30	2630	12.1 - 11.1	2.78
TWO UNITS	1.8+1.8	1.80+1.80	3.60	710	3.3 - 3.0	5.07	2.50+2.50	5.00	1240	5.7 - 5.2	4.03
	1.8+2.5	1.80+2.50	4.30	1000	4.6 - 4.2	4.30	2.50+3.40	5.90	1530	7.0 - 6.4	3.86
	1.8+3.5	1.80+3.50	5.30	1590	7.3 - 6.7	3.33	2.50+4.30	6.80	1870	8.6 - 7.9	3.64
	1.8+5.0	1.80+5.00	6.80	2470	11.3 - 10.4	2.75	2.39+6.21	8.60	2470	11.3 - 10.4	3.48
	1.8+6.0	1.80+5.90	7.70	2590	11.9 - 10.9	2.97	2.40+7.00	9.40	2770	12.7 - 11.7	3.39
	2.5+2.5	2.50+2.50	5.00	1370	6.3 - 5.8	3.65	3.40+3.40	6.80	1810	8.3 - 7.6	3.76
	2.5+3.5	2.50+3.50	6.00	2000	9.2 - 8.4	3.00	3.40+4.30	7.70	2160	9.9 - 9.1	3.56
	2.5+5.0	2.50+5.00	7.50	2880	13.2 - 12.1	2.60	3.16+6.04	9.20	2720	12.5 - 11.4	3.38
	2.5+6.0	2.40+5.60	8.00	2750	12.6 - 11.6	2.91	3.08+6.62	9.70	2940	13.5 - 12.4	3.30
	3.5+3.5	3.50+3.50	7.00	2490	11.4 - 10.5	2.81	4.30+4.30	8.60	2460	11.3 - 10.4	3.50
	3.5+5.0	3.30+4.70	8.00	2730	12.5 - 11.5	2.93	3.86+5.84	9.70	2940	13.5 - 12.4	3.30
	3.5+6.0	3.10+5.20	8.30	2860	13.1 - 12.0	2.90	3.78+6.42	10.20	3130	14.4 - 13.2	3.26
	5.0+5.0	4.20+4.20	8.40	2900	13.3 - 12.2	2.90	5.10+5.10	10.20	2860	13.1 - 12.0	3.57
	5.0+6.0	4.00+4.70	8.70	3080	14.1 - 13.0	2.82	4.90+5.50	10.40	3140	14.4 - 13.2	3.31
	6.0+6.0	4.50+4.50	9.00	3350	15.4 - 14.1	2.69	5.50+5.50	11.00	3520	16.2 - 14.8	3.13
THREE UNITS	1.8+1.8+1.8	1.80+1.80+1.80	5.40	1480	6.8 - 6.2	3.65	2.50+2.50+2.5	7.50	2020	9.3 - 8.5	3.71
	1.8+1.8+2.5	1.80+1.80+2.50	6.10	1780	8.2 - 7.5	3.43	2.38+2.38+3.24	8.00	2210	10.1 - 9.3	3.62
	1.8+1.8+3.5	1.80+1.80+3.50	7.10	1910	8.8 - 8.0	3.72	2.37+2.37+4.06	8.80	2370	10.9 - 10.0	3.71
	1.8+1.8+5.0	1.80+1.80+5.00	8.60	2680	12.3 - 11.3	3.21	2.20+2.20+5.70	10.10	2730	12.5 - 11.5	3.70
	1.8+1.8+6.0	1.69+1.69+5.62	9.00	2700	12.4 - 11.4	3.33	2.11+2.11+6.18	10.40	3060	14.0 - 12.9	3.40
	1.8+2.5+2.5	1.80+2.50+2.50	6.80	1860	8.5 - 7.8	3.66	2.30+3.15+3.15	8.60	2370	10.9 - 10.0	3.63
	1.8+2.5+3.5	1.80+2.50+3.50	7.80	2190	10.1 - 9.2	3.56	2.30+3.13+3.97	9.40	2530	11.6 - 10.6	3.72
	1.8+2.5+5.0	1.75+2.40+4.85	9.00	2700	12.4 - 11.4	3.33	2.10+2.85+5.45	10.40	2890	13.3 - 12.2	3.60
	1.8+2.5+6.0	1.58+2.18+5.24	9.00	2740	12.6 - 11.5	3.28	1.97+2.68+5.75	10.40	2990	13.7 - 12.6	3.48
	1.8+3.5+3.5	1.80+3.50+3.50	8.80	2690	12.4 - 11.3	3.27	2.34+4.03+4.03	10.40	2750	12.6 - 11.6	3.78
	1.8+3.5+5.0	1.55+3.05+4.40	9.00	2740	12.6 - 11.5	3.28	1.95+3.36+5.09	10.40	2990	13.7 - 12.6	3.48
	1.8+3.5+6.0	1.43+2.79+4.78	9.00	2740	12.6 - 11.5	3.28	1.84+3.17+5.39	10.40	2990	13.7 - 12.6	3.48
	1.8+5.0+5.0	1.38+3.81+3.81	9.00	2740	12.6 - 11.5	3.28	1.68+4.36+4.36	10.40	2990	13.7 - 12.6	3.48
	1.8+5.0+6.0	1.27+3.52+4.21	9.00	2710	12.4 - 11.4	3.32	1.61+4.19+4.70	10.50	2990	13.7 - 12.6	3.51
	1.8+6.0+6.0	1.18+3.91+3.91	9.00	2740	12.6 - 11.5	3.28	1.60+4.70+4.70	11.00	3040	14.0 - 12.8	3.62
	2.5+2.5+2.5	2.50+2.50+2.50	7.50	2120	9.7 - 8.9	3.54	3.00+3.00+3.00	9.00	2540	11.7 - 10.7	3.54
	2.5+2.5+3.5	2.50+2.50+3.50	8.50	2560	11.8 - 10.8	3.32	3.06+3.06+3.88	10.00	2730	12.5 - 11.5	3.66
	2.5+2.5+5.0	2.25+2.25+4.50	9.00	2780	12.8 - 11.7	3.24	2.66+2.66+5.08	10.40	2990	13.7 - 12.6	3.48
	2.5+2.5+6.0	2.05+2.05+4.90	9.00	2780	12.8 - 11.7	3.24	2.51+2.51+5.38	10.40	2990	13.7 - 12.6	3.48
	2.5+3.5+3.5	2.36+3.32+3.32	9.00	2750	12.6 - 11.6	3.27	2.94+3.73+3.73	10.40	2890	13.3 - 12.2	3.60
	2.5+3.5+5.0	2.05+2.85+4.10	9.00	2770	12.7 - 11.7	3.25	2.49+3.15+4.76	10.40	2990	13.7 - 12.6	3.48
	2.5+3.5+6.0	1.88+2.62+4.50	9.00	2780	12.8 - 11.7	3.24	2.38+3.01+5.11	10.50	2990	13.7 - 12.6	3.51
	2.5+5.0+5.0	1.80+3.60+3.60	9.00	2780	12.8 - 11.7	3.24	2.18+4.16+4.16	10.50	2990	13.7 - 12.6	3.51
	2.5+5.0+6.0	1.67+3.33+4.00	9.00	2780	12.8 - 11.7	3.24	2.08+3.97+4.45	10.50	2990	13.7 - 12.6	3.51
	2.5+6.0+6.0	1.56+3.72+3.72	9.00	2770	12.7 - 11.7	3.25	2.08+4.46+4.46	11.00	2890	13.3 - 12.2	3.81
	3.5+3.5+3.5	3.00+3.00+3.00	9.00	2740	12.6 - 11.5	3.28	3.47+3.47+3.47	10.40	2990	13.7 - 12.6	3.48
	3.5+3.5+5.0	2.65+2.65+3.70	9.00	2780	12.8 - 11.7	3.24	2.99+2.99+4.52	10.50	2990	13.7 - 12.6	3.51
	3.5+3.5+6.0	2.40+2.40+4.20	9.00	2780	12.8 - 11.7	3.24	2.84+2.84+4.82	10.50	2990	13.7 - 12.6	3.51
	3.5+5.0+5.0	2.30+3.35+3.35	9.00	2780	12.8 - 11.7	3.24	2.60+3.95+3.95	10.50	2990	13.7 - 12.6	3.51
	3.5+5.0+6.0	2.18+3.10+3.72	9.00	2850	13.1 - 12.0	3.16	2.61+3.95+4.44	11.00	2890	13.3 - 12.2	3.81
	3.5+6.0+6.0	2.04+3.48+3.48	9.00	2850	13.1 - 12.0	3.16	2.50+4.25+4.25	11.00	2890	13.3 - 12.2	3.81
	5.0+5.0+5.0	3.00+3.00+3.00	9.00	2850	13.1 - 12.0	3.16	3.67+3.67+3.67	11.00	2890	13.3 - 12.2	3.81
FOUR UNITS	1.8+1.8+1.8+1.8	1.80+1.80+1.80+1.80	7.20	1800	8.3 - 7.6	4.00	2.40+2.40+2.40+2.40	9.60	2400	11.0 - 10.1	4.00
	1.8+1.8+1.8+2.5	1.80+1.80+1.80+2.50	7.90	2090	9.6 - 8.8	3.78	2.25+2.25+2.25+3.05	9.80	2700	12.4 - 11.4	3.63
	1.8+1.8+1.8+3.5	1.80+1.80+1.80+3.50	8.90	2530	11.6 - 10.6	3.52	2.16+2.16+2.16+3.72	10.20	2700	12.4 - 11.4	3.78
	1.8+1.8+1.8+5.0	1.55+1.55+1.55+4.35	9.00	2530	11.6 - 10.6	3.56	1.82+1.82+1.82+4.74	10.20	2700	12.4 - 11.4	3.78
	1.8+1.8+1.8+6.0	1.40+1.40+1.40+4.8	9.00	2530	11.6 - 10.6	3.56	1.72+1.72+1.72+5.04	10.20	2700	12.4 - 11.4	3.78
	1.8+1.8+2.5+2.5	1.80+1.80+2.50+2.50	8.60	2350	10.8 - 9.9	3.66	2.12+2.12+2.88+2.88	10.00	2700	12.4 - 11.4	3.70
	1.8+1.8+2.5+3.5	1.69+1.69+2.34+3.28	9.00	2530	11.6 - 10.6	3.56	2.01+2.01+2.73+3.45	10.20	2700	12.4 - 11.4	3.78
	1.8+1.8+2.5+5.0	1.45+1.45+2.00+4.10	9.00	2530	11.6 - 10.6	3.56	1.71+1.71+2.33+4.45	10.20	2700	12.4 - 11.4	3.78
	1.8+1.8+2.5+6.0	1.35+1.35+1.85+4.45	9.00	2530	11.6 - 10.6	3.56	1.62+1.62+2.21+4.75	10.20	2700	12.4 - 11.4	3.78
	1.8+1.8+3.5+3.5	1.53+1.53+2.97+2.97	9.00	2530	11.6 - 10.6	3.56	1.88+1.88+3.22+3.22	10.20	2700	12.4 - 11.4	3.78
	1.8+1.8+3.5+5.0	1.35+1.35+2.60+3.70	9.00	2530	11.6 - 10.6	3.56	1.61+1.61+2.78+4.20	10.20	2700	12.4 - 11.4	3.78
	1.8+1.8+3.5+6.0	1.25+1.25+2.40+4.10	9.00	2530	11.6 - 10.6	3.56	1.57+1.57+2.69+4.57	10.40	2700	12.4 - 11.4	3.85
	1.8+1.8+5.0+5.0	1.20+1.20+3.30+3.30	9.00	2510	11.5 - 10.6	3.59	1.44+1.44+3.76+3.76	10.40	2700	12.4 - 11.4	3.85
	1.8+1.8+5.0+6.0	1.10+1.10+3.10+3.70	9.00	2510	11.5 - 10.6	3.59	1.46+1.46+3.80+4.28	11.00	2630	12.1 - 11.1	4.18
	1.8+2.5+2.5+2.5	1.80+2.40+2.40+2.40	9.00	2530	11.6 - 10.6	3.56	2.01+2.73+2.73+2.73	10.20	2700	12.4 - 11.4	3.78
	1.8+2.5+2.5+3.5	1.60+2.20+2.20+3.00	9.00	2530	11.6 - 10.6	3.56	1.88+2.55+2.55+3.22	10.20	2700	12.4 - 11.4	3.78
	1.8+2.5+2.5+5.0	1.40+1.90+1.90+3.80	9.00	2530	11.6 - 10.6	3.56	1.61+2.19+2.19+4.21	10.20	2700	12.4 - 11.4	3.78
	1.8+2.5+2.5+6.0	1.30+1.75+1.75+4.20	9.00	2530	11.6 - 10.6	3.56	1.54+2.09+2.09+4.48	10.20	2700	12.4 - 11.4	3.78
	1.8+2.5+3.5+3.5	1.40+2.00+2.80+2.80	9.00	2530	11.6 - 10.6	3.56	1.76+2.39+3.02+3.03	10.20	2700	12.4 - 11.4	3.78
	1.8+2.5+3.5+5.0	1.30+1.75+2.45+3.50	9.00	2530	11.6 - 10.6	3.56	1.53+2.08+2.63+3.96	10.20	2700	12.4 - 11.4	3.78
	1.8+2.5+3.5+6.0	1.20+1.60+2.30+3.90	9.00	2530	11.6 - 10.6	3.56	1.57+2.14+2.70+4.59	11.00	2800	12.9 - 11.8	3.93
	1.8+2.5+5.0+5.0	1.15+1.55+3.15+3.15	9.00	2510	11.5 - 10.6	3.59	1.46+1.98+3.78+3.78	11.00	2630	12.1 - 11.1	4.18
	1.8+2.5+5.0+6.0	1.10+1.50+2.90+3.50	9.00	2510	11.5 - 10.6	3.59	1.40+1.90+3.63+4.07	11.00	2630	12.1 - 11.1	4.18
	1.8+3.5+3.5+3.5	1.35+2.55+2.55+2.55	9.00	2530	11.6 - 10.6	3.56	1.65+2.85+2.85+2.85	10.20	2700	12.4 - 11.4	3.78
	1.8+3.5+3.5+5.0	1.15+2.30+2.30+3.25	9.00	2530	11.6 - 10.6	3.56	1.56+2.69+2.69+4.06	11.00	2800	12.9 - 11.8	3.93
	1.8+3.5+3.5+6.0	1.10+2.10+2.10+3.70	9.00	2530	11.6 - 10.6	3.56	1.49+2.57+2.57+4.37	11.00	2630	12.1 - 11.1	4.18
	1.8+3.5+5.0+5.0	1.05+2.05+2.95+2.95	9.00	2510	11.5 - 10.6	3.59	1.39+2.39+3.61+3.61	11.00	2630	12.1 - 11.1	4.18
	2.5+2.5+2.5+2.5	2.25+2.25+2.25+2.25	9.00	2530	11.6 - 10.6	3.56	2.55+2.55+2.55+2.55	10.20	2700	12.4 - 11.4	3.78
	2.5+2.5+2.5+3.5	2.05+2.05+2.05+2.85	9.00	2530	11.6 - 10.6	3.56	2.39+2.39+2.39+3.03	10.20	2700	12.4 - 11.4	3.78
	2.5+2.5+2.5+5.0	1.80+1.80+1.80+3.60	9.00	2530	11.6 - 10.6	3.56	2.12+2.12+2.12+4.04	10.40	2700	12.4 - 11.4	3.85
	2.5+2.5+2.5+6.0	1.67+1.67+1.67+4.00	9.00	2530	11.6 - 10.6	3.56	2.02+2.02+2.02+4.34	10.40	2700	12.4 - 11.4	3.85
	2.5+2.5+3.5+3.5	1.88+1.88+2.63+2.63	9.00	2530	11.6 - 10.6	3.56	2.25+2.25+2.85+2.85	10.20	2700	12.4 - 11.4	3.78
	2.5+2.5+3.5+5.0	1.67+1.67+2.33+3.33	9.00	2530	11.6 - 10.6	3.56	2.01+2.01+2.54+3.84	10.40	2700	12.4 - 11.4	3.85
	2.5+2.5+3.5+6.0	1.55+1.55+2.20+3.70	9.00	2530	11.6 - 10.6	3.56	2.03+2.03+2.57+4.37	11.00	2630	12.1 - 11.1	4.18
	2.5+2.5+5.0+5.0	1.50+1.50+3.00+3.00	9.00	2510	11.5 - 10.6	3.59	1.89+1.89+3.61+3.61	11.00	2630	12.1 - 11.1	4.18
	2.5+3.5+3.5+3.5	1.74+2.42+2.42+2.42	9.00	2530	11.6 - 10.6	3.56	2.18+2.74+2.74+2.74	10.40	2700	12.4 - 11.4	3.85
	2.5+3.5+3.5+5.0	1.56+2.17+2.17+3.10	9.00	2530	11.6 - 10.6	3.56	2.02+2.56+2.56+3.86	11.00	2630	12.1 - 11.1	4.18
	2.5+3.5+3.5+6.0	1.46+2.03+2.03+3.48	9.00	2530	11.6 - 10.6	3.56	1.94+2.45+2.45+4.16	11.00	2630	12.1 - 11.1	4.18
	3.5+3.5+3.5+3.5	2.25+2.25+2.25+2.25	9.00	2530	11.6 - 10.6	3.56	2.75+2.75+2.75+2.75	11.00	2630	12.1 - 11.1	4.18
	3.5+3.5+3.5+5.0	2.03+2.03+2.03+2.91	9.00	2530	11.6 - 10.6	3.56	2.44+2.44+2.44+3.68	11.00	2630	12.1 - 11.1	4.18
FIVE UNITS	1.8+1.8+1.8+1.8+1.8	1.80+1.80+1.80+1.80+1.80	9.00	2360	10.8 - 9.9	3.81	2.20+2.20+2.20+2.20+2.20	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+1.8+1.8+2.5	1.67+1.67+1.67+1.67+2.32	9.00	2360	10.8 - 9.9	3.81	2.05+2.05+2.05+2.05+2.80	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+1.8+1.8+3.5	1.51+1.51+1.51+1.51+2.96	9.00	2360	10.8 - 9.9	3.81	1.92+1.92+1.92+1.92+3.32	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+1.8+1.8+5.0	1.33+1.33+1.33+1.33+3.68	9.00	2360	10.8 - 9.9	3.81	1.67+1.67+1.67+1.67+4.32	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+1.8+1.8+6.0	1.23+1.23+1.23+1.23+4.08	9.00	2360	10.8 - 9.9	3.81	1.60+1.60+1.60+1.60+4.60	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+1.8+2.5+2.5	1.56+1.56+1.56+2.16+2.16	9.00	2360	10.8 - 9.9	3.81	1.92+1.92+1.92+2.62+2.62	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+1.8+2.5+3.5	1.42+1.42+1.42+1.97+2.77	9.00	2360	10.8 - 9.9	3.81	1.81+1.81+1.81+2.46+3.11	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+1.8+2.5+5.0	1.26+1.26+1.26+1.74+3.48	9.00	2360	10.8 - 9.9	3.81	1.58+1.58+1.58+2.15+4.11	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+1.8+2.5+6.0	1.17+1.17+1.17+1.62+3.87	9.00	2360	10.8 - 9.9	3.81	1.51+1.51+1.51+2.05+4.42	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+1.8+3.5+3.5	1.30+1.30+1.30+2.55+2.55	9.00	2360	10.8 - 9.9	3.81	1.70+1.70+1.70+2.95+2.95	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+1.8+3.5+5.0	1.17+1.17+1.17+2.27+3.22	9.00	2360	10.8 - 9.9	3.81	1.60+1.60+1.50+2.58+3.92	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+1.8+3.5+6.0	1.09+1.09+1.09+2.11+3.62	9.00	2360	10.8 - 9.9	3.81	1.44+1.44+1.44+2.48+4.20	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+1.8+5.0+5.0	1.06+1.06+1.06+2.91+2.91	9.00	2360	10.8 - 9.9	3.81	1.34+1.34+1.34+3.49+3.49	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+2.5+2.5+2.5	1.47+1.47+2.02+2.02+2.02	9.00	2360	10.8 - 9.9	3.81	1.81+1.81+2.46+2.46+2.46	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+2.5+2.5+3.5	1.34+1.34+1.86+1.86+2.6	9.00	2360	10.8 - 9.9	3.81	1.71+1.71+2.32+2.32+2.94	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+2.5+2.5+5.0	1.19+1.19+1.65+1.65+3.32	9.00	2360	10.8 - 9.9	3.81	1.50+1.50+2.04+2.04+3.92	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+2.5+2.5+6.0	1.11+1.11+1.54+1.54+3.70	9.00	2360	10.8 - 9.9	3.81	1.44+1.44+1.96+1.96+4.20	11.00	2460	11.3 - 10.4	4.47
	1.8+1.8+2.5+3.5+3.5	1.24+1.24+1.72+2.40+2.40	9.00	2360	10.8 - 9.9	3.81	1.62+1.